



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

\$000029
D3065-041
Job Sheet 170510



Part No: D3065-041

Job Qty: 20 ea

Part Name: Step Leg Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/16/18

Job Tracking No:

Due Date: 2/2/18

Created By: Mario Poulin

Type: SOLD

Description:

Note: DWG REV B IPP Rev: C 02.11.01 Incorporated D3066-1 IPP KJ/RF

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea		2/1/18	0.00	0.00	Start Up Small Fab-1		<i>[Signature]</i>
100	Small Fab	20 pcs		2/2/18	0.00	4.40	Small Fab-2		<i>[Signature]</i>
110	QC	20 pcs		2/2/18	0.00	0.00	QC5		<i>[Signature]</i>
120	Packaging	20 pcs		2/2/18	0.00	0.00	Packaging3-1		<i>[Signature]</i>
130	QC21-SA	20 Ea		2/2/18	0.00	0.00	QC21		<i>[Signature]</i>

Part Op 100 - Assemble as per Dwg D3065 and Identify as D3065-041
Descriptions: 120 - LOCATION : WA002

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D3065-1 <i>5034563</i>	20	21	0	0
	D3065-3 <i>F165326</i>	20	23	0	0
	D3065-5 <i>5037978</i>	40	11	0	0
	D3065-7 <i>5034585</i>	20	0	0	0
	MS20470AD4-4 <i>5027554</i>	600	4,237	0	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%;"> <tr> <td>Skid-tube ☐</td> <td>Cross tube ☐</td> <td>Water Jet ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐													
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Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval																													
Description Work Order Deviation			Disposition																														
Job No: 170510 Start up Operation 01/24/18 Original Serial #: S034838 D3065-041 PART NO: Revision: Operation: Change No: S034838 DART AEROSPACE Step Leg Assembly Misaligned/off center			Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval																														
<table style="width:100%;"> <tr> <th colspan="4" style="text-align: left;">Root Cause</th> </tr> <tr> <td style="width:15%;">Environment ☐</td> <td style="width:15%;">Design ☐</td> <td style="width:15%;">Doc/Data ☐</td> <td style="width:15%;">Equip/Tooling ☐</td> </tr> <tr> <td>Handling/Pre ☐</td> <td>Material ☐</td> <td>Internal Transport ☐</td> <td>Tribal Knowledge ☐</td> </tr> <tr> <td>LOA ☐</td> <td>Substation ☐</td> <td>Past Expiry Date ☐</td> <td>Misidentified ☐</td> </tr> <tr> <td>No Re-verf ☐</td> <td>Operator ☐</td> <td>Offset/Setu ☐</td> <td>Supplier ☐</td> </tr> <tr> <td>Training ☐</td> <td>Use for Testi ☐</td> <td>Poor Informa ☐</td> <td>Rushing ☐</td> </tr> <tr> <td>Product Impr ☐</td> <td>Process Impr ☐</td> <td>Manufacturin ☐</td> <td>Past Due ☐</td> </tr> </table> DART Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com						Root Cause				Environment ☐	Design ☐	Doc/Data ☐	Equip/Tooling ☐	Handling/Pre ☐	Material ☐	Internal Transport ☐	Tribal Knowledge ☐	LOA ☐	Substation ☐	Past Expiry Date ☐	Misidentified ☐	No Re-verf ☐	Operator ☐	Offset/Setu ☐	Supplier ☐	Training ☐	Use for Testi ☐	Poor Informa ☐	Rushing ☐	Product Impr ☐	Process Impr ☐	Manufacturin ☐	Past Due ☐
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